



Report No.: MND250572QD_CN(En)2/2

Nomination No.: COPCTJ2500853

Safety Data Sheet (SDS)

Product Name: PROPYLENE OXIDE

Warranty of Design: GB/T 17519-2013 and GB/T 16483-2008

Application Company Name: Tianjin Bohua Chemical Development Co.,Ltd.

Application Company Address: NO.99 CHUANGXIN ROAD, NANGANG INDUSTRIAL ZONE, TEDA, TIANJIN,
CHINA

Contact Information: 022-89898105

24 Hour Emergency Call: **022-89898111**

Inspection Date: 2025/04/27

SGS-CSTC Standards Technical Services(Qingdao) Co.,Ltd

Authorised Signatory
2025-04-28



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Safety Data Sheet**PROPYLENE OXIDE**

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*Prepared according to GB/T 17519-2013 and GB/T 16483-2008

1 Identification of the chemical and supplier**Product identifier**

Product Name	PROPYLENE OXIDE
Product Model	≥99.95%
CAS No.	75-56-9
EC No.	200-879-2
Molecular Formula	C ₃ H ₆ O

Recommended use of the product and restrictions on use

Relevant identified uses	Production of polyether products.
Uses advised against	Please consult manufacturer.

Details of the supplier of the Safety Data Sheet

Name of the company	Tianjin Bohua Chemical Development Co.,Ltd.
Address of the company	NO.99 CHUANGXIN ROAD, NANGANG INDUSTRIAL ZONE, TEDA, TIANJIN, CHINA
Post code	—
Telephone number	022-89898105
Fax number	—
E-mail address	guozhiyi@bcig.cn

Emergency phone number

Emergency phone number	022-89898111
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2 Hazard(s) identification**Emergency overview**

Liquid. Extremely flammable, risk of explosion. Irritating to skin. Serious irritating to eyes. Irritating to respiratory system. Slight risk of cancer.

Hazard classification according to GHS

Flammable Liquids	Category 1
Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Irritation	Category 2
Specific Target Organ Toxicity Single Exposure; Respiratory	Category 3

tract irritation	
Germ Cell Mutagenicity	Category 1B
Carcinogenicity	Category 2

GHS Label elements

Hazard pictograms	
Signal word	Danger

Hazard statements

H224	Extremely flammable liquid and vapour
H315	Causes skin irritation
H319	Causes serious eye irritation
H335	May cause respiratory irritation
H340	May cause genetic defects
H351	Suspected of causing cancer

Precautionary statements

◆ Prevention

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof [electrical/ventilating/lighting] equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P260	Do not breathe gas/mist/vapour/spray.
P264	Wash face and hands thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

◆ Response

P312	Call a POISON CENTER/doctor, if you feel unwell.
P321	Specific treatment (see on the label).
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P370+P378	Small fire: dry chemical, CO ₂ or alcohol-resistant foam; Large fire:

	alcohol-resistant foam; Fire involving tanks, rail tank cars or highway tanks: Fight fire from maximum distance or use unmanned master stream devices or monitor nozzles. Cool containers with flooding quantities of water until well after fire is out.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

◆ Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P403+P235	Store in a well-ventilated place. Keep cool.

◆ Disposal

P501	Dispose of contents/container in accordance with local/regional/national/international regulations.
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| Hazard description

◆ Physical and chemical hazards

	Extremely flammable liquids, risk of explosion.
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◆ Health hazards

Inhaled	Cough. Sore throat.
Ingestion	Sore throat.
Skin Contact	Redness.
Eye	Redness. Pain.

◆ Environmental hazards

	Please refer to 12th chapter of SDS.
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3 Composition/information on ingredients

| Substance/mixture

	Substance
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Component	CAS No.	EC No.	Concentration (wt, %)
PROPYLENE OXIDE	75-56-9	200-879-2	≥ 99.95

4 First-aid measures

| Description of first aid measures

General advice	Immediate medical attention is required. Show this safety data sheet (SDS) to the doctor in attendance.
Eye contact	Rinse with plenty of water (remove contact lenses if easily possible). Refer for medical attention.
Skin contact	Remove contaminated clothes. Rinse skin with plenty of water or shower.
Ingestion	Rinse mouth. Do NOT induce vomiting. Refer for medical attention if breathing difficulties and/or fever develop.
Inhalation	Fresh air, rest. Seek medical attention if you feel unwell.

Protecting of first-aiders	Ensure that medical personnel are aware of the substance involved. Take precautions to protect themselves and prevent spread of contamination.
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Most important symptoms, acute and delayed

1	Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.
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Advice for protecting the rescuer

1	Remove all sources of ignition and increase ventilation.
2	Avoid contact with skin and eyes.
3	Avoid inhalation of vapor or mist.
4	Use personal protective equipment including respirator.

Special note to the doctor

1	Treat symptomatically.
2	Symptoms may be delayed.

5 Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Small fire: dry chemical, CO ₂ or alcohol-resistant foam; Large fire: alcohol-resistant foam; Fire involving tanks, rail tank cars or highway tanks: Fight fire from maximum distance or use unmanned master stream devices or monitor nozzles. Cool containers with flooding quantities of water until well after fire is out.
Unsuitable extinguishing media	Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the substance or mixture

1	Will form explosive mixtures with air.
2	Fire exposed containers may vent contents through pressure relief valves thereby increasing fire intensity and/or vapour concentration.
3	Vapours may travel to source of ignition and flash back.
4	Liquid and vapour are flammable.
5	Development of hazardous combustion gases or vapor possible in the event of fire.
6	May expansion or decompose explosively when heated or involved in fire.

Fire precautions and protective measures

1	As in any fire, wear self-contained breathing apparatus (MSHA/NIOSH approved or equivalent) and full protective gear.
2	Fight fire from a safe distance, with adequate cover.
3	Prevent fire extinguishing water from contaminating surface water or the ground water system.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

1	Avoid breathing vapours and contacting with skin and eye.
2	Beware of vapours accumulating to form explosive concentrations.
3	Vapours can accumulate in low areas.
4	Emergency personnel wear positive pressure self-contained breathing apparatus. Wear protective and

	anti-static clothing. Wear chemical impermeable gloves.
5	Use personal protective equipment, do not breathe gas/mist/vapour/spray.
6	Ensure adequate ventilation. Remove all sources of ignition. Take precautionary measures against static discharges.
7	Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Environmental precautions

1	Prevent further leakage or spillage if safe to do so.
2	Discharge into the environment must be avoided.

Methods and materials for containment and cleaning up

1	It is recommended that emergency personnel wear positive pressure self-contained breathing apparatus and wear anti-static clothing.
2	In case of small amount of spillage, use clean non sparking tools to collect absorption materials.
3	In case of large amount of spillage, construct cofferdam or dig a hole to collect the spillage. Use foam cover to reduce evaporation. Water spray mist can reduce evaporation, but can not reduce the flammability of the leakage in the restricted space.
4	Collect absorbent material using a clean, non-sparking tool.
5	Cover with anti-solvent foam to reduce evaporation.
6	Cover with DRY earth, DRY sand or other non-combustible material followed with plastic sheet to minimize spreading or contact with rain.
7	Water spray reduces evaporation but does not reduce the flammability of spills in confined spaces.
8	Cut off the source of the leak as much as possible.
9	Keep leaks in a ventilated place.
10	Absorb spilled material in dry sand or inert absorbent. In case of large amount of spillage, contain a spill by bunding.
11	Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.
12	Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container.
13	Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

7 Handling and storage

Handling

1	Avoid inhalation of vapors.
2	Use only non-sparking tools.
3	To prevent fire caused by electrostatic discharge steam, equipment on all metal parts should be grounded.
4	Use explosion proof equipment.
5	Handling is performed in a well ventilated place.
6	Wear suitable protective equipment.
7	Avoid contact with skin and eyes.
8	Keep away from heat/sparks/open flames/ hot surfaces.

Storage

1	Keep containers tightly closed.
2	Keep containers in a dry, cool and well-ventilated place.
3	Keep away from heat/sparks/open flames/hot surfaces.

4	Store away from incompatible materials and foodstuff containers.
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8 Exposure controls/personal protection

Control parameters

- Occupational Exposure limit values (Chemical Harmful Factors)

Component	Standard	OELs	Standard value mg/m ³	Critical adverse health effects	Remark
PROPYLENE OXIDE	GBZ 2.1-2019	PC-TWA	5	Eye and upper respiratory tract irritation	G2B
		PC-STEL	-		
		MAC	-		

- Biological limit values

Biological limit values	No relevant regulations
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- Monitoring methods

1	EN 14042 Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents.
2	GBZ/T 300 series standard Determination of toxic substances in workplace air.

Engineering controls

1	Ensure adequate ventilation, especially in confined areas.
2	Ensure that eyewash stations and safety showers are close to the workstation location.
3	Use explosion-proof electrical/ventilating/lighting/equipment.
4	Set up emergency exit and necessary risk-elimination area.

Personal protection equipment

General requirement	
Eye protection	Must wear appropriate safety goggles.
Hand protection	Must wear anti static chemical protective gloves.
Respiratory protection	Must wear appropriate personal respiratory protective equipment.
Skin and body protection	Must wear anti static chemical protective clothing and anti static shoes.

9 Physical and chemical properties

Physical and chemical properties

Appearance	colorless liquid
Odor	smell similar to ether
Odor threshold	No information available
pH	No information available
Melting point/freezing point(°C)	-112
Initial boiling point and boiling range(°C)	34

Flash point(Closed cup,°C)	-37
Evaporation rate	No information available
Flammability	No information available
Upper/lower explosive limits[%(v/v)]	Upper limit: 36.0 ; Lower limit: 2.3
Vapor pressure(kPa)	71.7 (25°C)
Vapor density(Air = 1)	2.0
Relative density(Water=1)	0.83
Solubility(mg/L)	Soluble in most organic solvents such as water, ethanol, ether, etc
n-octanol/water partition coefficient	0.03
Auto-ignition temperature(°C)	449
Decomposition temperature(°C)	No information available
Kinematic viscosity(mm ² /s)	No information available

10 Stability and reactivity

| Stability and reactivity

Reactivity	Contact with incompatible substances can cause decomposition or other chemical reactions.
Chemical stability	Stable under proper operation and storage conditions.
Possibility of hazardous reactions	In contact with inorganic acids or magnesium perchlorate causes an explosion.
Conditions to avoid	Incompatible materials, heat, flame and spark.
Incompatible materials	Inorganic acids, covalent halides, inorganic alkali, amines, metal alkoxides, metal oxides and magnesium perchlorate.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11 Toxicological information

| Acute toxicity

Component	LD ₅₀ (oral)	LD ₅₀ (dermal)	LC ₅₀ (inhalation,4h)
PROPYLENE OXIDE	300~1000mg/kg(Rat)	950mg/kg(Rabbit)	9.502mg/L(Rat)

| Carcinogenicity

Component	List of carcinogens by the IARC Monographs	Report on Carcinogens by NTP
PROPYLENE OXIDE	Category 2B	Category R

| Others

PROPYLENE OXIDE(Component)	
Skin corrosion/irritation	Causes skin irritation(Category 2)
Serious eye damage/irritation	Causes serious eye irritation(Category 2)
Skin sensitization	Based on available data, the classification criteria are not met
Respiratory sensitization	Based on available data, the classification criteria are not met

Reproductive toxicity	Based on available data, the classification criteria are not met
STOT-single exposure	May cause respiratory irritation(Category 3)
STOT-repeated exposure	Based on available data, the classification criteria are not met
Aspiration hazard	Based on available data, the classification criteria are not met
Germ cell mutagenicity	May cause genetic defects(Category 1B)

12 Ecological information

Acute aquatic toxicity

Component	Fish	Crustaceans	Algae
PROPYLENE OXIDE	LC ₅₀ : 52mg/L (96h)(Fish)	EC ₅₀ : 350mg/L (48h)(Crustaceans)	ErC ₅₀ : 240mg/L (96h)(Algae)

Chronic aquatic toxicity

Chronic aquatic toxicity	No information available
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Persistence and degradability

Persistence and degradability	No information available
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Bioaccumulative potential

Bioaccumulative potential	No information available
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Mobility in soil

Mobility in soil	No information available
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Results of PBT and vPvB assessment

Component	Results of PBT and vPvB assessment [according to (EC) No 1907/2006]
PROPYLENE OXIDE	Not PBT/vPvB

13 Disposal considerations

Disposal considerations

Waste chemicals	Before disposal should refer to the relevant national and local laws and regulation. Recommend the use of incineration disposal.
Contaminated packaging	Containers may still present chemical hazard when empty. Keep away from hot and ignition source of fire. Return to supplier for recycling if possible.
Disposal recommendations	Refer to section waste chemicals and contaminated packaging.

14 Transport information

Label and Mark

Transporting Label	
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IMDG-CODE

UN number	1280
UN proper shipping name	PROPYLENE OXIDE
Transport hazard class	3
Transport subsidiary hazard class	None
Packing group	I
Marine pollutant (Yes or no)	No

IATA-DGR

UN number	1280
UN proper shipping name	PROPYLENE OXIDE
Transport hazard class	3
Transport subsidiary hazard class	None
Packing group	I

JT/T 617-2008

UN number	1280
UN proper shipping name	PROPYLENE OXIDE
Transport hazard class	3
Transport subsidiary hazard class	None
Packing group	I

Others

Precautions for transport	<p>Shipment of the goods vehicle exhaust pipe must be equipped with fire retardant devices, prohibit using mechanical equipment and tools of which easy to produce sparks. Transit should be anti-exposure, anti-rain, anti-high temperature. Transportation used tank (tank) cars should be grounded chain, tank can be installed to reduce the partition hole static electricity shocks. Strictly prohibited shipping or transportation with oxidants, acids, food and food additives etc. When bulk transport, Prohibit the use of cement or wooden boats. Transport vehicles should be equipped with the appropriate variety and quantity of fire equipment and emergency equipment leakage during transport. Before transport, should be preceded by checking whether container integrity, sealing. The transport unit must be placarded and marked in accordance with relevant transporting requirements.</p>
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15 Regulatory information

International chemical inventory

Component	EC inventory	TSCA	DSL	IECSC	NZIoC	PICCS	KECI	AIICS	ENCS
PROPYLENE OXIDE	√	√	√	√	√	√	√	√	√

[EC inventory] European Inventory of Existing Commercial Chemical Substances
 [TSCA] United States Toxic Substances Control Act Inventory
 [DSL] Canadian Domestic Substances List

[IECSC]	China Inventory of Existing Chemical Substances
[NZIoC]	New Zealand Inventory of Chemicals
[PICCS]	Philippines Inventory of Chemicals and Chemical Substances
[KECI]	Korea Existing Chemicals Inventory
[AIICS]	Australian. Inventory of Industrial Chemical (AIICS)
[ENCS]	Japan Inventory of Existing & New Chemical Substances

Chinese chemical inventory

Component	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
PROPYLENE OXIDE	√	×	×	√	×	×	×	√	×	×	×	×	×	×	×

- [A]** Catalog of Hazardous Chemicals(2015 Edition), Notice 5th 2015, the former China State Administration of Work Safety together with the Ministry of Industry and Information Technology, etc.
- [B]** List of Toxic Chemicals Restricted in China, Notice 32nd 2023, the Ministry of Ecology and Environment, Ministry of Commerce, General Administration of Customs.
- [C]** List of Ozone Depletion Chemicals Controlled to be Imported/Exported in China (2021) , Decree No. 50 of Ministry of Ecology and environment of PRC in 2021.
- [D]** Catalog of Hazardous Chemicals for Priority Management (First and Second batches) , Notice 95th, 2011, Notice 12th 2013, China State Administration of Work Safety.
- [E]** Catalog of Hazardous Chemicals for Environmental Management, Notice 33th 2014, The former Ministry of Environmental Protection.
- [F]** List of Various Monitoring Chemicals, 52th 2020, the Ministry of Industry and Information Technology.
- [G]** List of Priority Controlled Chemicals (the First batch), 83th 2017, the former Ministry of Environmental Protection, Ministry of Industry and Information Technology, the former National Health And Family Planning Commission.
- [H]** Catalog of Specially Controlled Hazardous Chemicals (First Edition), 1st 2020, the Ministry of Emergency Management, Ministry of Industry and Information Technology, Ministry of Public Security, Ministry of Transport.
- [I]** List of Toxic and Harmful Water Pollutants (First batch), 28th 2019, the Ministry of Ecology and Environment, National Health Commission.
- [J]** Catalog of Highly Toxic Chemicals, Notice 142th 2003, the former Ministry of Health of P.R.China.
- [K]** Dangerous Chemicals Directory Used to Manufacture Exploder (2017 Edition), Notice 11th May. 2017, Ministry of Public Security of P.R.China.
- [L]** Catalog of Stupefacient and Psychotropic Substances, China Food and Drug Administration Notice No. 230 in 2013, No. 39 in 2020, No. 43 in 2023 and the Ministry of Public Security Notice No. 27 [2015].
- [M]** Decree No. 445 of the State Council in 2005 and its amendment announcement.
- [N]** Catalog of Import and Export Management of Precursor Chemicals, 7th 2006, the Ministry of Commerce.
- [O]** International Verification of Precursor Chemicals Management Catalog, 8th 2006, the Ministry of Commerce, Ministry of Public Security.

Note:

- “√” Indicates that the substance included in the regulations.
- “×” No data or not included in the regulations.

16 Other information

Information on revision

Creation Date	2025/04/27
Revision Date	2025/04/27
Reason for revision	-

Reference

- [1] IPCS: The International Chemical Safety Cards (ICSC), website: <http://www.ilo.org/dyn/icsc/showcard.home>.
- [2] IARC, website: <http://www.iarc.fr/>.
- [3] OECD: The Global Portal to Information on Chemical Substances, website: <https://www.echemportal.org/echemportal/>.
- [4] CAMEO Chemicals, website: <http://cameochemicals.noaa.gov/search/simple>.
- [5] NLM: ChemIDplus, website: <http://chem.sis.nlm.nih.gov/chemidplus/chemidlite.jsp>.

- [6] EPA: Integrated Risk Information System, website: <http://cfpub.epa.gov/iris/>.
 [7] U.S. Department of Transportation: ERG, website: <http://www.phmsa.dot.gov/hazmat/library/erg>.
 [8] Germany GESTIS-database on hazard substance, website: <http://gestis-en.itrust.de/>.

Abbreviations and acronyms

CAS	Chemical Abstracts Service	UN	The United Nations
PC-STEL	Short term exposure limit	OECD	Organization for Economic Co-operation and Development
PC-TWA	Time Weighted Average	IMDG-CODE	International Maritime Dangerous Goods CODE
MAC	Maximum Allowable Concentration	IARC	International Agency for Research on Cancer
DNEL	Derived No Effect Level	ICAO	International Civil Aviation Organization
PNEC	Predicted No Effect Concentration	IATA	International Air Transportation Association
NOEC	No Observed Effect Concentration	ACGIH	American Conference of Governmental Industrial Hygienists
LC ₅₀	Lethal Concentration 50%	NFPA	National Fire Protection Association
LD ₅₀	Lethal Dose 50%	NTP	National Toxicology Program
EC ₅₀	Effective Concentration 50%	PBT	Persistent, Bioaccumulative, Toxic
EC _x	Effective Concentration X%	vPvB	very Persistent, very Bioaccumulative
P _{OW}	Partition coefficient Octanol: Water	CMR	Carcinogens, mutagens or substances toxic to reproduction
BCF	Bioconcentration factor	RPE	Respiratory Protective Equipment
ED	Endocrine disruptor		

Disclaimer

This Safety Data Sheet (SDS) was prepared according to GB/T 16483 and GB/T 17519. The data included was derived from international authoritative database and provided by the enterprise. Other information was based on the present state of our knowledge. We try to ensure the correctness of all information. However, due to the diversity of information sources and the limitations of our knowledge, this document is only for user's reference. Users should make their independent judgment of suitability of this information for their particular purposes. We do not assume responsibility for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product.